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D412-698-015
Job Sheet 204052



Part No: D412-698-015

Job Qty: 1 pcs

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/27/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DA:
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Container No: S245030



Part: D412-698-015

Job No: 204052

Serial No/Batch: S245030

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6, FAA-ETC SR014461

12/2/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	1 pcs	12/27/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/27/19	0.00 0.00	QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
135 DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
Part Op 110 - (Pick Kit)				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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FG023

130 - (Identify as per dwg & Stock Location:_____)

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-015 CHG001

140 - (QC21- Final Inspection - Work Order Release)

013769

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5186254
D3200-3	Door Wedge	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5186136
D3201-1	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	52311910
D3201-3	Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5186039
D3201-4	Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5186052
MS21042L3	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5218151
MS24693-S277	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5108578
NAS1149D0332J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5228811

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3200-1	2	15	0
	D3200-3	2	12	0
	D3201-1	2	7	0
	D3201-3	1	11	0
	D3201-4	1	12	0
	MS21042L3	12	1,533	0
	MS24693-S277	12	51	0
	NAS1149D0332J	12	2,877	0

Part Specifications

Specifications could not be found.

Plex 12/2/19 12:04 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
		Other/Details: _____			
		Completed By _____			
		Lead hand / Supervisor _____		QC / QA Coordinator _____	